

1		2		3		4		5		6	
Evolutions / UP DATING											
INDICE											
A											
B											
C											
D											
NOT A CONTROLLED COPY											
THIS COPY IS GOOD FOR 14 DAYS AFTER DATE OF ISSUE											
ISSUE DATE: 02/06/03											
EXTRACTEUR											
Turbomeca											
TM0189G001											
A3											
0-3											
19/01/98											
A MACABIAU											
DATE: 19/01/98											

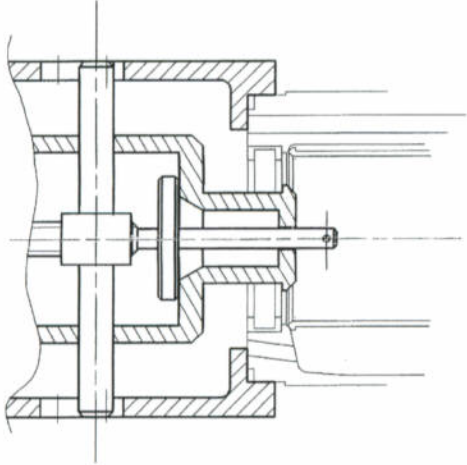
FILE COPY

THIS COPY IS GOOD FOR 14
DAYS AFTER DATE OF ISSUE

02/06/03

ISSUE DATE:

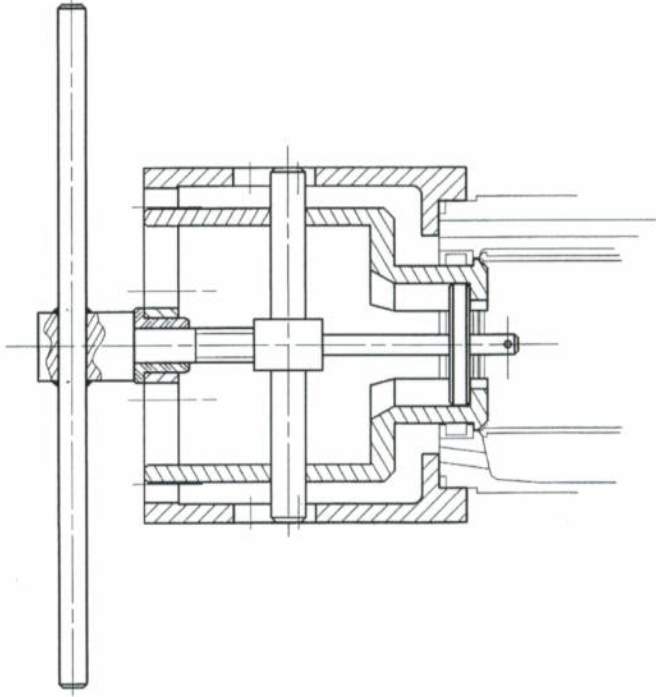
NOT A CONTROLLED
COPY



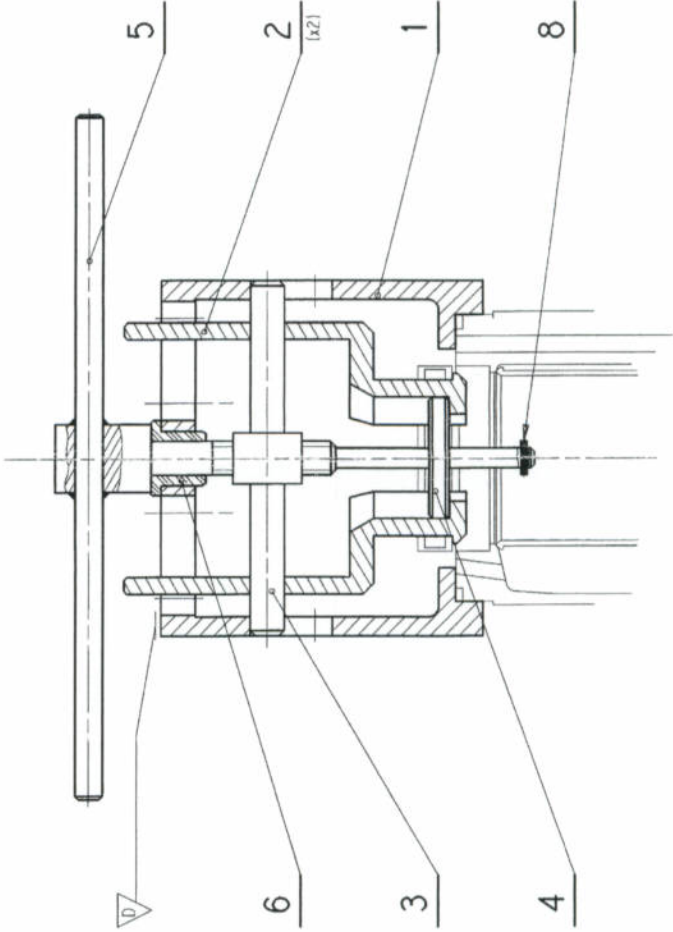
1 EXTRACTION DES ROULEAUX

2 POSITION ENGAGEMENT

∇ ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE.



3 POSITION SERRAGE



4 POSITION EXTRACTION

C LES COTES ET CRITERES DU PLAN REPRES
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".

B PROCESS : -INTRODUIRE LE CLINQUANT REP. 7 SUR 360° ENTRE LA
BAGUE EXTERIEURE ET LES ROULEAUX DU ROULEMENT. (FIG. 1)
-RETIRER ENSEMBLE LES ROULEAUX ET LE CLINQUANT
-ENGAGER L'EXTRACTEUR AVEC LES GRIFFES REP. 2 EN
POSITION "SERREES" ET LA RONDELLE REP. 4 EN POSITION
"HAUTE". (FIG. 2)
-ECARTER LES GRIFFES REP. 2 ET LES MAINTENIR EN POUSSANT
LA RONDELLE REP. 4 VERS LE BAS (FIG. 3)
-VISSEZ LE BRAS DE MANIPULATION REP. 5 JUSQU'A
EXTRACTION DU ROULEMENT. (FIG. 4)

A FONCTION : EXTRACTION D'UN ROULEMENT DU MODULE 4.

logiciel: MICROCADDS Revision : 6
Plan dessin: D.A.O. a l'aide du

DESSINE PAR E.M.H. LE: 01/05/98	VERIFIE PAR MACABIAU	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER DATE:
MACHINE/ENGINE: ABREL	DESIGNATION PIECE/DESCRIPTION MODULE 4	N°PIECE/PART NUMBER 709M041040
DESIGNATION OUTILLAGE EXTRACTEUR		DATE:
TOOL NAME		DATE:
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		DATE:
ECHAILE SCALE 1/1		DATE:
CODE FABRICANT 18228 / MANUFACTURER CODE		DATE:
FORMAT SIZE A1		DATE:
TM0 189G00 1		DATE:
PLANCHE SHEET 1/1		DATE: 19/10/98

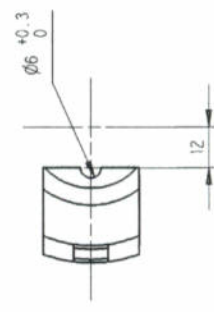
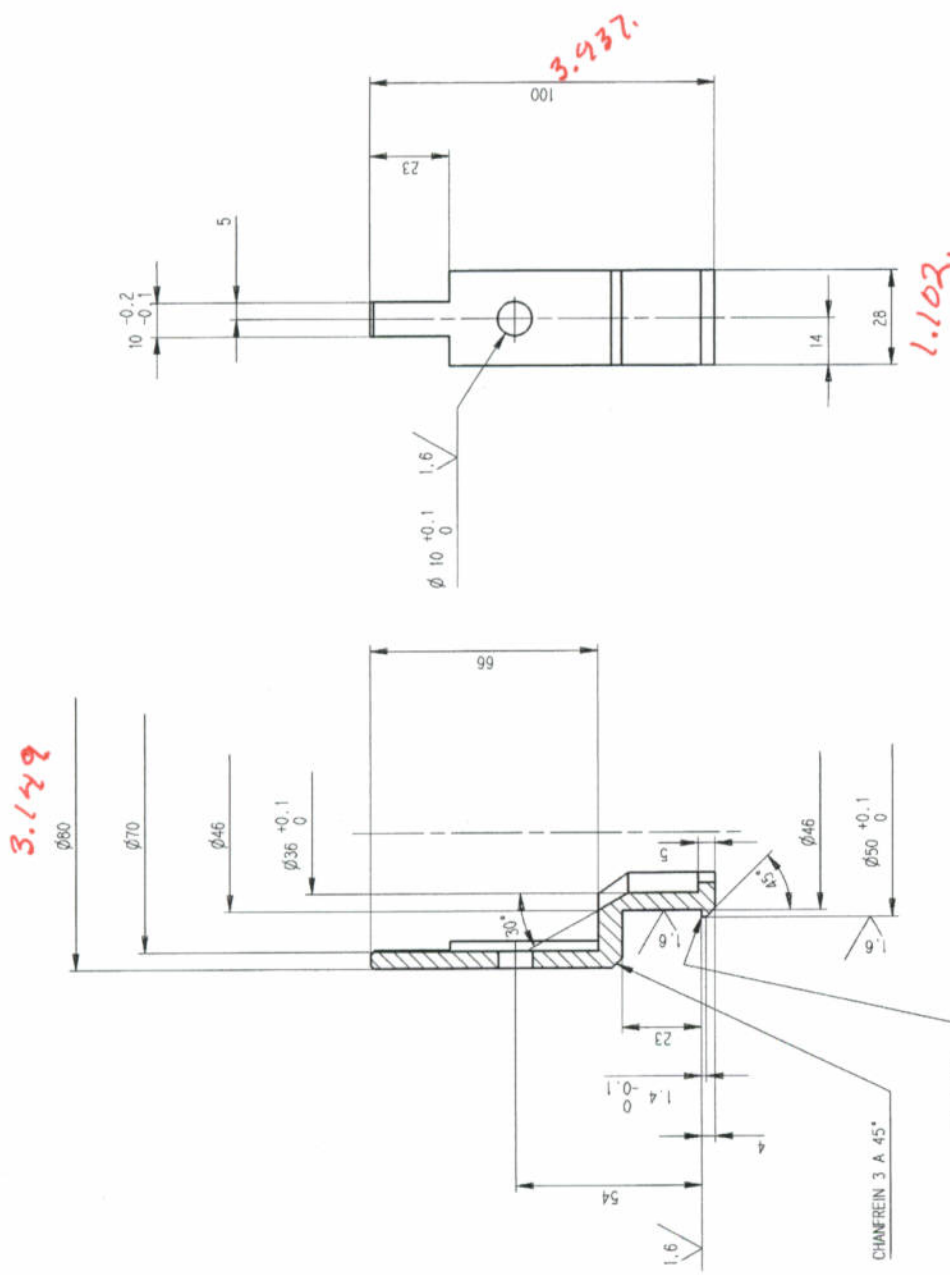
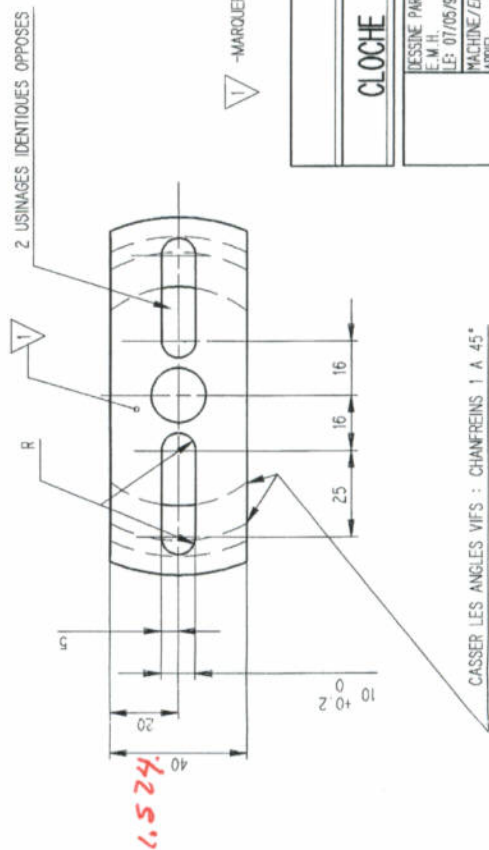
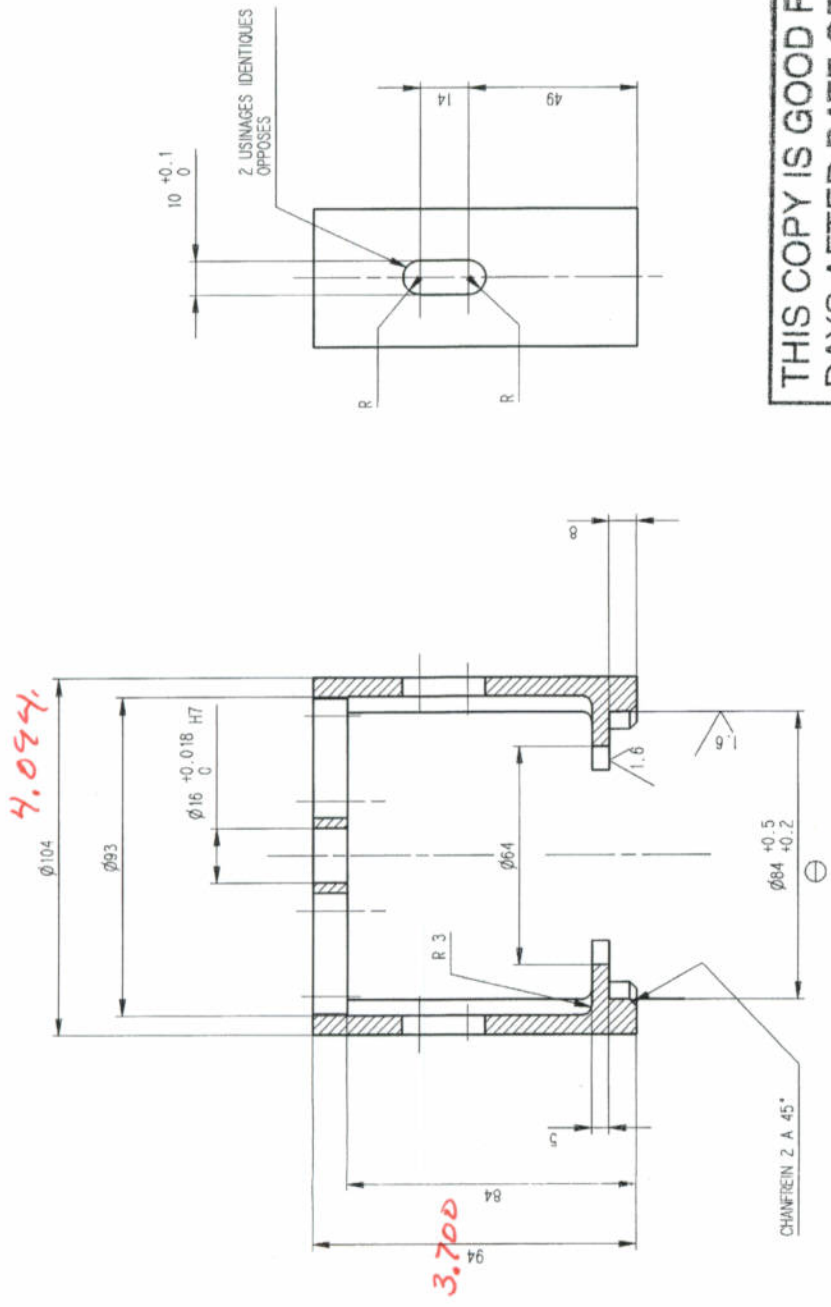
FILE COPY


FILE COPY

THIS COPY IS GOOD FOR 14
DAYS AFTER DATE OF ISSUE

02/06/03

ISSUE DATE: E



		E.M.H. 07/05/98	
USURANCE 3,2 / 1,6		ECHELLE 1/1	
250M4-900 A 1050 MPa			
PENTRATE		TMO 189P001	

CLOCHE		DESSIN PAR : E.M.H.		INTERPRETATION DES DESSINS SELON : INTERPRETATION OF DRAWINGS AS PER	
LE: 07/05/98		MACHINE/ENGINE:		INTERPRETATION OF DRAWINGS AS PER	
ARBEL		DESIGNATION PIECE / DESCRIPTION:		INTERPRETATION OF DRAWINGS AS PER	
DESIGNATION OUTILAGE		MODULE 4		INTERPRETATION OF DRAWINGS AS PER	
EXTRACTEUR		TOURNIAU		INTERPRETATION OF DRAWINGS AS PER	
TOOL NAME		TMO 189G001		INTERPRETATION OF DRAWINGS AS PER	
ECHELLE SCALE		1		INTERPRETATION OF DRAWINGS AS PER	
TURBOMECA		CODE FABRICANT / F02B / MANUFACTURER CODE		INTERPRETATION OF DRAWINGS AS PER	
FORMAT		TMO 189G001		INTERPRETATION OF DRAWINGS AS PER	
A1		A1		INTERPRETATION OF DRAWINGS AS PER	

(logiciel: MICROCADDS Revision : 6
 Plan dessin D A 0 à l'aide du

EVOLUTION: VOIR PLANCHE 0

GRIFFE	350C16 - 1401 A 1600 MPa			ESSELLE	E.M.H.
	PENTRATE			1/1	07/05/98
TM0189P002					

NOT A CONTROLLED COPY

FILE COPY

